



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

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D4672-1
Job Sheet 181259



Part No: D4672-1

Job Qty: 12 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-07-10 JLM VERIFIED BY:EC IPP REV:B 12.07.24 AS PER DWG
REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		8/31/18	0.00	0.00	Start Up Waterjet		<i>SL 8/01/18</i>
100	Waterjet	12 pcs		8/31/18	0.03	1.10	Waterjet1		<i>SL 8/01/18</i>
120	QC	12 pcs		8/31/18	0.00	0.00	QC8		<i>13-08-01</i>
180	Packaging	12 pcs		8/31/18	0.00	0.00	Packaging3		<i>Dr 2018-08-01</i>
190	QC21-SA	12 Ea		8/31/18	0.00	0.00	QC21		<i>DAS 21 9-85</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	8.1600 sf (.68 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	8	371	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.800Inches ± 0.030	0.830 0.770	0,815	
2	Blanking Plate	0.750Inches ± 0.030	0.780 0.720	0,761	
3	Blanking Plate	2.050Inches ± 0.030	2.080 2.020	2,062	
4	Blanking Plate	20.590Inches ± 0.030	20.620 20.560	20,614	
5	Blanking Plate	4.000Inches ± 0.030	4.030 3.970	4,004	
6	Blanking Plate	0.630Inches ± 0.030	0.660 0.600	0,644	
7	Blanking Plate	47.440Inches ± 0.030	47.470 47.410	47,451	
8	Blanking Plate	0.040Inches ± 0.010	0.050 0.030	0,036	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Un_____		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Quality ☐ Other ☐																																																																								
Date : _____		Step #: _____		 Container No: S098052 Part: D4672-1 Job No: 181259 Serial No/Batch: S098052 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 07/31/18																																																																								
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Description Work Order Deviation		Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
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